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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/566,832	02/01/2006	Wataru Takahashi	39626	8007
52054 PEARNE & GO	7590 09/20/2007 ORDON LLP		EXAMINER	
1801 EAST 9T			KERNS, KEVIN P	
SUITE 1200 CLEVELAND, OH 44114-3108		ART UNIT	PAPER NUMBER	
•	,		1725	<u></u>
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			NOTIFICATION DATE	DELIVERY MODE
			09/20/2007	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

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		Application No.	AV		
		Application No.	Applicant(s)		
055		10/566,832	TAKAHASHI ET AL.		
	Office Action Summary	Examiner	Art Unit		
		Kevin P. Kerns	1725		
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet with the c	orrespondence address		
WHIC - Exte after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DANSIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. Operiod for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from 1. cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133)		
Status					
1)⊠	Responsive to communication(s) filed on 09 Au	ugust 2007.			
	This action is FINAL . 2b) This action is non-final.				
3)□	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is				
	closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	53 O.G. 213.		
Dispositi	ion of Claims				
5)□ 6)⊠ 7)□	Claim(s) 1-4 is/are pending in the application. 4a) Of the above claim(s) is/are withdraw Claim(s) is/are allowed. Claim(s) 1-4 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or				
Applicati	on Papers				
	The specification is objected to by the Examine	r			
	The drawing(s) filed on 13 March 2006 and 09 A		ed or b)⊠ objected to by the		
	Applicant may not request that any objection to the or Replacement drawing sheet(s) including the correction The oath or declaration is objected to by the Ex	ion is required if the drawing(s) is ob	ected to. See 37 CFR 1.121(d).		
Priority ι	ınder 35 U.S.C. § 119				
12)⊠ a)l	Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau See the attached detailed Office action for a list of	s have been received. s have been received in Application ity documents have been received (PCT Rule 17.2(a)).	on No ed in this National Stage		
∆ttachmo-	tie)				
2) ☐ Notic 3) ⊠ Inforr	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO/SB/08) r No(s)/Mail Date 2/1/06, 6/20/07.	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ite		

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DETAILED ACTION

Drawings

1. The drawings are objected to as failing to comply with 37 CFR 1.84(p)(5) because they do not include the following reference sign(s) mentioned in the description: "3a" (see paragraphs [0027], [0029], and [0031]). Corrected drawing sheets in compliance with 37 CFR 1.121(d) are required in reply to the Office action to avoid abandonment of the application. Any amended replacement drawing sheet should include all of the figures appearing on the immediate prior version of the sheet, even if only one figure is being amended. Each drawing sheet submitted after the filing date of an application must be labeled in the top margin as either "Replacement Sheet" or "New Sheet" pursuant to 37 CFR 1.121(d). If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein

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were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

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4. Claims 1-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over the applicants' admitted prior art (AAPA – paragraphs [0004]-[0011] of specification; and "Prior Art" Figures 3 and 4) in view of JP 2003-285167 (complete translation of this Japanese document was provided with the previous Office Action).

The applicants' admitted prior art (AAPA) discloses an arc welding robot that comprises a robot main body 101 including a welding torch 104 and a wire feeder 105 for feeding welding wire to the welding torch 104 (Figure 3), with the wire feeder 105 further including a sensor (feeder sensor cable 103b and wire feeder encoder 105f) and a wire feeder motor 105a (Figure 4); a robot controller 102 that controls the robot main body 101; a welding power supply 103 arranged inside the robot controller 102, with the welding power supply 103 controlling the wire feeder 105 and a welding power; a robot main body driving power cable 102a and a robot control cable 102b that are connected between the robot controller 102 and the robot main body 101; and a welding voltage feedback cable 105e and a gas valve control cable 105d for a shield gas supplied to the welding torch 104 that are separately (in a dispersed fashion) accommodated within the robot main body 101 (AAPA; paragraphs [0004]-[0011] of specification; and "Prior Art"

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Figures 3 and 4). The applicants' admitted prior art (AAPA) does not disclose that the wire feeder sensor cable is accommodated within the robot main body, rather than provided directly from the robot controller (see comparative Figure 1 versus Figure 3, as well as Figure 2 versus Figure 4).

However, JP 2003-285167 discloses a power supply mechanism for a welding robot, in which the welding robot includes a robot base 2, a welding torch 18 and associated wire feeder 22, and a robot main body arranged therebetween; a power cable 3 (outside robot main body 3A and inside robot main body 3B); and many control cables 4 (see paragraph [0023]) that include motion detectors/sensors for respective robot joint and wire feeder motors, such that these sensed parameters are sent to and analyzed by a controller 20, with the plurality of control cables (including sensors) that are accommodated within the robot main body being advantageous for improving durability without imparting slack to the power and control cables, thus reducing twisting of cables and improving the welding efficiency (abstract; paragraphs [0010]-[0036] of translation; and Figures 1 and 4).

It would have been obvious to one of ordinary skill in the art at the time the applicants' invention was made to modify the arc welding robot disclosed by the applicants' admitted prior art (AAPA), by using the plurality of control cables (including a wire feeder sensor cable) that are accommodated within the robot main body, as taught by JP 2003-285167, in order to improve durability without imparting slack to the power and control cables, thus reducing twisting of cables and improving the welding efficiency (JP 2003-285167; abstract; paragraphs [0017] and [0034]-[0036] of translation).

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Response to Arguments

- 5. The examiner acknowledges the applicants' amendment, replacement drawing sheets, and a copy of JP 60-157078 U (previously missing from the 2/1/06 IDS). In addition, an Information Disclosure Statement (IDS) dated June 20, 2007 has been considered and initialed, and a copy is provided with this Office Action. The 2/1/06 IDS has been corrected in view of the receipt of JP 60-157078 U, and a copy is also enclosed. The amendments and replacement drawing sheets overcome prior objections to the drawings, abstract, specification, and claim 3, with the exception of the drawing objection set forth in above section 1. If "3a" cannot be shown in the drawings (in reference to applicants' remarks on page 7), then all instances of "3a" should be deleted from the specification. Claims 1-4 remain under consideration in the application.
- 6. Applicants' arguments filed August 9, 2007 have been fully considered but they are not persuasive.

With regard to the applicants' remarks/arguments on pages 7-9 of the amendment, the applicants' major argument is that no motivation allegedly exists to combine the applicants' admitted prior art (AAPA) and Nishimura (JP 2003-285167), as the applicants state in the paragraph bridging pages 7 and 8 of the remarks. The examiner agrees with the applicants' statement "A significant difference between the present invention and AAPA relates to how a feeder sensor cable 103b of AAPA is

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routed.". Regarding AAPA versus the applicants' invention, this difference is apparent in (applicants') Figure 1 versus (AAPA) Figure 3, as well as (applicants') Figure 2 versus (AAPA) Figure 4. However, the only apparent difference between the applicants' invention and the AAPA is that the wire feeder sensor cable is accommodated within the robot main body (i.e. through the "base" of the robot and extending through the arm and wrist portions that comprise the manipulating regions of the robot. The applicants also argue the "ring 8" and "brush 9" in slide contact (top of page 8) and the alleged failure of Nishimura to "recognize the issue of wire savings" (last full paragraph on page 8), but it is noted that neither of these features (in terms of structure and/or function) has been specifically set forth as claim limitations. Regarding the features disclosed by Nishimura, Nishimura discloses a power cable 3 and many control cables 4 (inclusive of motion detectors/sensors for robot joint and wire feeder motors). In response to applicant's argument that there is no suggestion to combine the references, the examiner recognizes that obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art. See In re Fine, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988) and In re Jones, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992). In this case, the plurality of control cables that are accommodated within the robot main body, as taught by Nishimura, are advantageous for improving durability without imparting slack to the power and control cables, thus reducing twisting of cables and improving the welding efficiency (see

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abstract; paragraphs [0017] and [0034]-[0036] of the translation). As a result of the teachings and motivation provided by Nishimura, a *prima facie* case of obviousness has been established, and claims 1-4 remain rejected.

Conclusion

7. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Dr. Kevin P. Kerns whose telephone number is (571) 272-1178. The examiner can normally be reached on Monday-Friday from 8:00am-5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jonathan Johnson can be reached on (571) 272-1177. The fax phone

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number for the organization where this application or proceeding is assigned is 571-

273-8300.

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Kevin P. Kerns Kern Kerns 9/16/07

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Primary Examiner

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September 16, 2007